

TECHNICAL SPECIFICATION  
**Conductive silicone adhesives**

**Description**

Room temperature curing elastomer; they are supplied as readily extrudable paste that cures rapidly when exposed to atmospheric moisture. When completely cured, these conductive adhesives series are highly resilient elastomers that exhibit superior adhesion to a variety of substrates as well as low volume resistivity.

**Features**

- Electrically conductive
- Non corrosive
- One part – no mixing
- EXCELLENT ADHESION TO VARIOUS SUBSTRATES

**Application**

Surface to be bonded must be clean, dry and oil free. Typical solvents used to clean substrates are acetone, methyl ethyl ketone, xylene and isopropyl alcohol. Apply adhesives directly from their package to the desired area. If this product is to be used as a sealant, it should be applied liberally to the interface. It is important to force adhesives into the material being bonded as much as possible. If maximum adhesion and RFI shielding are desired, apply weight to the sealed interface during cure.

**Safety and handling information**

WARNING! Contact with adhesives is irritating to skin and eyes. If contact is e with the skin, the excess should be wiped off with a dry cloth or paper towel followed by a waterless hand cleaner such as the type used to clean grease or oil from the skin.

**Clean up**

Uncured adhesives may be removed from a surface with xylene or acetone.

**Storage Information**

Shelf life of adhesives are one (1) year from date of shipment provided the products are stored in the dry, tightly sealed, original container below 23°C (73.4 F).

**Standard tube**

- |              |                           |
|--------------|---------------------------|
| 0.5 fl. oz.  | (metal tube)              |
| 1.0 fl. oz.  | (metal tube or cartridge) |
| 2.5 fl. oz.  | (cartridge)               |
| 10.3 fl. oz. | (cartridge)               |

**Technical data (typical values)**

Product Code	Unit	NG Nickel Graphite	SPG Silver Glass	SNK Silver Nickel	SPA Silver Aluminum	SPC Silver Copper	S Pure Silver
Color		Dark Grey	Light Tan	Tan	Blue	Dark Tan	Tan
Consistency		Thick paste	Thick paste	Thick paste	Thick paste	Thick paste	Thick paste
Specific Gravity (typical)	g/cm <sup>3</sup>	2,3	1,82	3,58	1,86	3,58	4,20
Hardness (+/-5)	Shore A	65	70	75	68	70	65
Volume Resistivity (Max)	Ohm -cm	0,10	0,01	0,008	0,01	0,008	0,005
Llap shear strenght (minimum)	PSI	70	120	120	175	200	225
Operating temperature range	°C	-50/+200	-50/+200	-50/+200	-50/+200	-50/+200	-50/+200
Skin Over	Min	15	15	15	15	15	15
Tack free	Min	45	90	90	90	90	90
Cure for handling	HRS	12-24	12-24	12-24	12-24	12-24	12-24
Full cure	HRS	72-144	72-144	72-144	72-144	72-144	72-144
Tensile strenght (minimum)	PSI	250	250	250	200	250	250
Elongation (minimum)	%	30	35	35	35	40	35